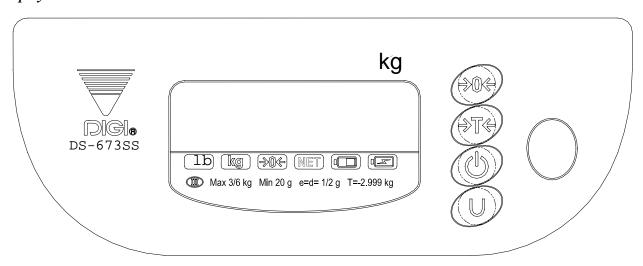
1. Display and Indicators



1.1. Display Specifications

* Weight Display : 6 digits. * Special Display : 6 digits.

* Decimal point : Selectable by SPEC.

1.2. Indicators

: On when battery is weak and needs to charge, blink when charging. (only for rechargeable battery type).

: On when tare subtraction is performed.

: On when zero point is adjusted and weight is stable.

: On when weight display in kg (only for 4 keys version).: On when weight display in lb (only for 4 keys version).

: On when Battery is charging (only for rechargeable battery type).

2. Dimensions

* Overall size : 342(W)*200(D)*400(H)mm.

3. External Connectors

* DC jack.

4. Main Components

* Microcomputer : Renesas R5F21254(16bit, 16K ROM) / R5F21255(16 bit, 24K ROM) /

R5F21256(16 bit, 32K ROM) / R5F21257(16 bit, 48K ROM).

* Display device : LED.

12. Existing parts to be used

* LED (DS-650E).

* Adaptor 12V,1.5A, ⊕————

5. Key Functions

: ON/OFF key. To turn display on or off.

: RE-ZERO key. To resets weight display to zero.

: TARE key. To set or clears tare value.

* : UNIT key. To changes measurement base (only for 4 keys version).

5. Operations In Weighing Mode 19.1. ON/OFF

1 - ZERO 2 - NET

OPERATION	DISPLAY	1	2	REMARKS
[ON/OFF]	8.8.8.8.8.			Display for 1 seconds.
				Blank for 1 seconds.
	8.8.8.8.8.			Display for 1 seconds.
				Blank for 1 seconds.
	8.8.8.8.8.			
Ready to operate	0.000	•		Weighing mode.
[ON/OFF]				Display off.

5.2. Reset and Weighing Check
All weighing operations will be performed based on the procedure shown below. Operator should check this operation before any transactions.

> 1 - ZERO 2 - NET

OPERATION	DISPLAY	1	2	REMARKS
Stand-by-status	0.0 0	•		
[REZERO]	88888			Reset the zero point.
	0.0 0	•		
Place an item on the platter. (e.g. 1.00kg)	1.000			
Remove the item from platter	0.000	•		

5.3. Tare Subtraction

1 - ZERO 2 - NET

_				1 ZERO Z NET
OPERATION	DISPLAY	1	2	REMARKS
Stand-by-status	0.000	•		
Put tare (e.g 30 g) on platter	0.0 3 0			
[TARE]	0.000			Subtract the tare weight.
Remove the tare weight	- 0.0 3 0	•		
[TARE]	0.000	•		Clear the tare weight.

5.4. Automatic Shut-Off Timer Setting

1 - ZERO 2 - NET

1-ZERO 2-NEI							
OPERATION	DISPLAY	1	2	REMARKS			
Display off							
Depress [ON/OFF]							
Keep pressing for 3s	3						
Release [ON/OFF]	8.8.8.8.8.			Set Automatic shut-off timer to 3 minutes.			
Ready to operate	0.0 0 0	▼		Weighing mode.			
[ON/OFF]				Display off.			
Depress [ON/OFF]							
Keep pressing for 3s	3						
Keep pressing for 6s	1 0						
Release [ON/OFF]	8.8.8.8.8.			Set Automatic shut-off timer to 10 minutes.			
Ready to operate	0.0 0 0	▼		Weighing mode.			
[ON/OFF]				Display off.			
Depress [ON/OFF]							
Keep pressing for 3s	3						
Keep pressing for 6s	1 0						
Keep pressing for 9s	999						

Release [ON/OFF]	8.8.8.8.8.		Set NO Automatic shut-off.
Ready to operate	0.0 0 0	•	Weighing mode.

^{*}NOTE: The setting data registered in the memory keeps effectiveness unless new data is established.

5.5. Display Dimmer Setting

1 - ZERO 2 - NET

OPERATION	DISPLAY	1	2	REMARKS
Stand-by-status	0.000	•		
[RE-ZERO]	888888			Enter [TARE] [TARE] while depressing
[RE-ZERO] + [TARE] [TARE] [TARE]	== 1 ==			[RE-ZERO]. Display current dimmer level.
[RE-ZERO]	== 2 ==			
[RE-ZERO]	== 3 ==			[RE-ZERO] key to increase dimmer level.
[ON/OFF]	== 2 ==	•		[ON/OFF] key to decrease dimmer level.
[TARE]	0.000	•		[TARE] key to store setting & escape to Weighing mode.

5.6. kg and lb Conversion

(For 4 keys version only. Available when SPEC08 = 001)

		_	_		_	1 - ZERO 2 - NET 3 - kg 4 - lb
OPERATION	DISPLAY	1	2	3	4	REMARKS
Stand-by-status	0.000	▼		•		
Put product on platter	0.5 0 0			•		Weight in kg.
Remove product from platter	0.000	▼		•		
[UNIT] *note	POUND				•	Change to lb, display for 2 seconds.
	0.000	▼			•	
Put product on platter	1.1 0 0				•	Weight in lb.
[UNIT] *note	METRIC			•		Change to kg, display for 2 seconds.
	0.5 0 0			•		
Remove product	0.000	•		•		

^{*}NOTE: The operation can not be executed when Tare Subtraction is performed.

5.7. Set Default Weight Unit

(For 4 keys version only. Available when SPEC08 = 001 or SPEC08 = 010)

1 - ZERO 2 - NET

OPERATION	DISPLAY	1	2	REMARKS
Stand-by-status	0.0 0 0	•		
[RE-ZERO]	888888			Enter [UNIT] [UNIT] while depressing
[RE-ZERO] + [UNIT] [UNIT] [UNIT]	METRIC			[RE-ZERO]. Display default weight unit setting.
[ON/OFF]	POUND			[ON/OFF] key to select weight unit.
[TARE]	0.0 0 0	•		[TARE] key to store setting & escape to Weighing mode.

6. Error Massage List

The following error message will appear when an incorrect operation is performed.

Message	Remarks	Appropriate Operation
888888	When scale is not steady when power on.	Place scale on firm, flat base.
O F	When weight exceeds capacity+9d, or something is on the platter when power on.	Remove the item on the platter.
UF	When negative weight exceeds display limit.	REZERO or ON/OFF again.
Error	When error occurs in maintenance mode.	Repeat operation.
ERR 01	When A/D error.	Contact dealer.
ERR 02	When data flash erase error.	Contact dealer.
ERR 03	When data flash program error.	Contact dealer.